Materials + Finishes





The all-encompassing guide to all of ERG's finishes, colors, materials and information. Endless possibilities to customize your tables and seating with your exact look.



CONTENTS

Finish Info	4
FINISHES	
Metal Finishes	6
Wood Stain Colors	7
TABLE TOP MATERIALS	
Laminate	
Wood Veneer & Butcher Block	
Acrylic	
Solid Surface TEXTILES	14
Fabric Vendors & Grade Info COLORS	15
Plastic Poly ShellsGENERAL INFO	16
Care & Instructions	18



FINISH INFORMATION

TABLE TOPS

All table tops are 1.25" with the exception of Elliot at .75", overall thickness unless otherwise noted. Core material is high density particle board with no added urea formaldehyde. Backing material is installed to the underside of each table. All glue used in our process is 100% water soluble, nontoxic and environmentally friendly.

Table tops can be finished in your choice of laminate, wood veneer Corian or Solid Surface (where available).

T-Nuts and Screws: ERG never uses wood screws. All bases are connected to table tops with metal inserts. Steel machine screws are then inserted into metal inserts, for a metal-to-metal connection.

Laminate samples can be obtained from these manufacturers by contacting them direct at the numbers or websites listed below:

LAMINATES

ERG offers over 1000 standard laminate choices from Nevamar, Wilsonart, Formica and Pionite. To verify if your laminate is standard with ERG, please call ERG Customer Service. Some laminates carry a premium upcharge. ERG can "special order" laminates made by other manufacturers. Please call Customer Service with your request.

NEVAMAR 800-638-4380 www.nevamar.com

WILSONART 800-433-3222 samples.wilsonartcontract.com

FORMICA 800-367-6422 www.formica.com PIONITE 800-746-6483 www.pionite.com

Other Laminate Venders Available Upon Request.

SOLID SURFACE

ERG offers Corian Solid Surface and Stone tops in many selections.

Call ERG Customer Service with your requirements.

3MM PVC EDGE / LAMINATE CROSS REFERENCE GUIDE

ERG has put together the following laminate guide to assist our customers in choosing laminates that closely match ERG's PVC edge colors. ERG carries many in stock laminates. Please call Customer Service for ERG laminate colors.

PVC SOLID COLORS	COORDINATING LAMINATE	PVC WOOD COLORS	COORDINATING LAMINATE
ALMOND	WILSONART NATURAL ALMOND D30-60	AMBER MAPLE	WILSONART KENSINGTON MAPLE 10776-60
AMAZON	WILSONART AMAZON D478-60	ASHEN RIBBONWOOD	FORMICA ASHEN RIBBONWOOD 8839-58
BLACK	WILSONART BLACK 1595-60	BEIGEWOOD	WILSONART BEIGEWOOD 7850-60
BURGUNDY	PIONITE PLUM SP402-9D	BLEACHED LEGNO	FORMICA BLEACHED LEGNO 8845-58
CHARCOAL	WILSONART SLATE GREY D91-60	BRAZILWOOD	WILSONART BRAZILWOOD 7946-38
CREAM	WILSONART ALABASTER D431-60	CHOCOLATE PEAR	WILSONART COCOBALA 7942K-07
DARK BROWN	WILSONART COFFEE BEAN D495-60	COLOMBIAN WALNUT	WILSONART COLOMBIAN WALNUT 7943K-07
GRAY	FORMICA FOG 961-58	CROWN CHERRY	NEVAMAR CROWN CHERRY W8294T
KHAKI BROWN	WILSONART KHAKI BROWN D50-60	MAPLE MULTIPLEX	NO SUGGESTION
PEPPERDUST	WILSONART PEPPERDUST D327-60	MONTICELLO MAPLE	WILSONART MONTICELLO MAPLE 7925-38
SAND	WILSONART HAZE D97-60	MYRIAD RIBBONWOOD	FORMICA MYRIAD RIBBONWOOD 863-58
WHITE	FORMICA BRITE WHITE 459-58	NATURAL RIBBONWOOD	NO SUGGESTION
		SARUM TWILL	FORMICA SARUM TWILL 8827-58
		SILVER METALLIC	WILSONART SATIN STAINLESS 4830K-18
		SMOKE	WILSONART ASIAN NIGHT 7949K-18
		TITANIUM	WILSONART TITANIUM EV 4810-60
		WALNUT HEIGHTS	WILSONART WALNUT HEIGHTS 7965K-12
		WILD CHERRY	NEVAMAR SOVEREIGN CHERRY W8325T



METAL INFORMATION

ERG's powdercoat process is superior in quality and has better paint adhesian. We sandblast all metal before powder coating. Custom powder coats are available with upcharge.

METAL FINISHES - SEE PAGE 6 FOR COLORS

Argento Metallic Charcoal Oiled Bronze
Black Gloss Charcoal Textured Olive Gray
Black Matte Gold Oyster White
Black Shine Gray Patriot Blue
Black Textured Gray Beige Silver

Black Wrinkle Liberty Red Rust Textured

Brown Textured Light Bronze Textured Taupe

Canary Yellow Mocha Tangerine Orange
Cappuccino Moss Green White Matte
Navy Blue White Textured

WOOD STAIN INFORMATION

ERG is proud to use only environmentally friendly products in our manufacturing process. All of our wood stains, sealers, glues, adhesives and lacquers are all 100% water based and water soluble products. For an actual wood stain color sample, please call ERG Customer Service with your request. Custom stain match is available with upcharge.

WOOD STAINS - SEE PAGE 7 FOR COLORS

Transparent Stains:

Apple Red
 Bluebird
 Canary Yellow
 Honey Mustard
 Smoky Charcoal
 Sunset Orange
 Ultra Clear Maple

CaramelPecanVioletMedium WalnutWengé

Dark Walnut
 Natural Maple

• Harvest Cherry • Sage

ERG STAIN FINISH COLOR / LAMINATE CROSS REFERENCE

When ordering products that mix Laminate with solid Maple wood, ERG suggests the following laminate choices that are similar to ERG's wood stain finish colors.

ERG WOOD STAIN	COORDINATING LAMINATE
CARAMEL	PIONITE HONEY MAPLE WM951-SD
CHERRY MAPLE	WILSONART WILLIAMSBURG CHERRY 7936K-07
DARK WALNUT	WILSONART MONTANA WALNUT 7110K-78
HARVEST CHERRY	WILSONART SHAKER CHERRY 7935K-07
MAHOGANY	PIONITE ROYAL BURGUNDY SP401-SD
MEDIUM WALNUT	FORMICA SORREL CHERRY 5886-43
NATURAL MAPLE	WILSONART KENSINGTON MAPLE 10776-60
PECAN	NEVAMAR SOVEREIGN CHERRY W8325T
SMOKY CHARCOAL	WILSONART SLATE GREY D91-60
ULTRA CLEAR MAPLE	WILSONART MONTECELLO MAPLE 7925-38
WENGE	WILSONART CAFELLE 7933K-07

To obtain a Maple wood sample please call ERG Customer Service Department.

To obtain a coordinating laminate sample, please call the appropriate laminate manufacturer.



Polished Chrome

Stainless Steel

METAL FINISHES

POWDER COAT PAINT COLORS



OTHER METAL FINISHES





For superior quality and better paint adhesion, ERG sandblasts all metal prior to powder coating.

WOOD STAINS



All ERG wood stains are transparent, water-based, and non-toxic. Above transparent stain color choices are shown on Maple and Beech species. Colors may vary slightly, due to the natural wood tone. We are happy to accommodate custom colors.

Call customer service for more details. 800.446.1186

TABLE EDGES & PROFILES

3MM PVC EDGES







amazon









cream













Solid Color

Almond Amazon Black Burgundy Charcoal Cream

Coordinating Laminate

Wilsonart Natural Almond D30-60 Wilsonart Amazon D478-60 Wilsonart Black 1595-60 Pionite Plum SP402-9D Wilsonart Slate Grey D91-60 Wilsonart Alabaster D431-60

Solid Color

Dark Brown Gray Khaki Brown Pepperdust Sand White

Coordinating Laminate

Wilsonart Coffee Bean D495-60 Formica Fog 961-58 Wilsonart Khaki Brown D50-60 Wilsonart Pepperdust D327-60 Wilsonart Haze D97-60 Formica Brite White 459-58







amber maple



monticello maple



ashen ribbonwood



myriad ribbonwood



beigewood



natural ribbonwood



bleached legno



sarum twill



brazilwood



silver metallic



chocolate pear



smoke



colombian walnut



titanium



crown cherry



walnut heights



maple multiplex



wild cherry

Woodtone Color

Amber Maple Ashen Ribbonwood Beigewood Bleached Legno Brazilwood Chocolate Pear Colombian Walnut Crown Cherry Maple Multiplex

Coordinating Laminate

Wilsonart Kensington Maple 10776-60 Formica Ashen Ribbonwood 8839-58 Wilsonart Beigewood 7850-60 Formica Bleached Legno 8845-58 Wilsonart Brazilwood 7946-38 Wilsonart Cocobala 7942K-07 Wilsonart Colombian Walnut 7943K-07 Nevamar Crown Cherry W8294T No Suggestion

Woodtone Color

Monticello Maple Myriad Ribbonwood Natural Ribbonwood Sarum Twill Silver Metallic Smoke **Titanium** Walnut Heights Wild Cherry

Coordinating Laminate

Wilsonart Monticello Maple 7925-38 Formica Myriad Ribbonwood 863-58 No Suggestion Formica Sarum Twill 8827-58 Wilsonart Satin Stainless 4830K-18 Wilsonart Asian Night 7949K-18 Wilsonart Titanium EV 4810-60 Wilsonart Walnut Heights 7965K-12 Nevamar Sovereign Cherry W8325T



T-MOLD EDGES





















RESIN / URETHANE EDGES







no-drip



rounded knife (front)







flat



bullnose

black (300)







NOTE: 6-K and 6-L are urethane on front edge only, 3MM PVC on the remaining edges



dove gray (349)











Urethane Color

Amazon **Atlantis** Black Black Walnut Cardinal Charcoal

Coordinating Laminate

Wilsonart Amazon D478-60 Wilsonart Atlantis D25-60 Formica Black 909-58 No Suggestion

No Suggestion No Suggestion

Urethane Color

Dove Gray Folkstone **Pepperdust** Soft White Stone Clff Tangerine

Coordinating Laminate

Wilsonart Dove Grey D92-60 Formica Folkstone 928-58 Wilsonart Pepperdust D327-60 No Suggestion Formica Pumice 858-58 No Suggestion

WOOD EDGES

All wood edges are 1.25" unless otherwise noted.













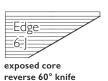


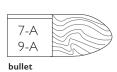






bullnose







reverse bevel



7-D 9-D flat orlando



veneer top

Wood edges are available in all of our standard wood stain colors. Custom stain matching is available.



TABLE TOP MATERIALS

LAMINATE



For manufacturers not listed here, please contact customer service: I-800-446-II86 or sales@erginternational.com

Customer submitted logo/artwork is available on your laminate (through Wilsonart only) with an upcharge and set-up fee.

Ultra-lightweight laminate table tops are also available, made from 100% recovered and recycled wood fiber and are 15% lighter than our standard table tops.

Choose from thousands of laminate selections from brands like Nevamar, Wilsonart, Formica, Pionite. To verify if your laminate is standard with ERG, please call or e-mail customer service. Please check with the laminate manufacturer directly for current patterns, colors and availability. Other laminate manufacturers available upon request.











WOODVENEER

Please contact ERG directly for a quote on veneer tops. Toll Free: 800.446.1186 Email: sales@erginternational.com See ERG's standard wood stains for available current colors.



BUTCHER BLOCK

Three wood species/finishes are being offered as shown below in 1.25" butcher block table tops. ERG's standard wood stain colors and custom stain matching is also available upon request. Please contact ERG directly for quote on all butcher block tops.

Toll Free: 800.446.1186 Email: sales@erginternational.com







Oak Fruitwood Stain

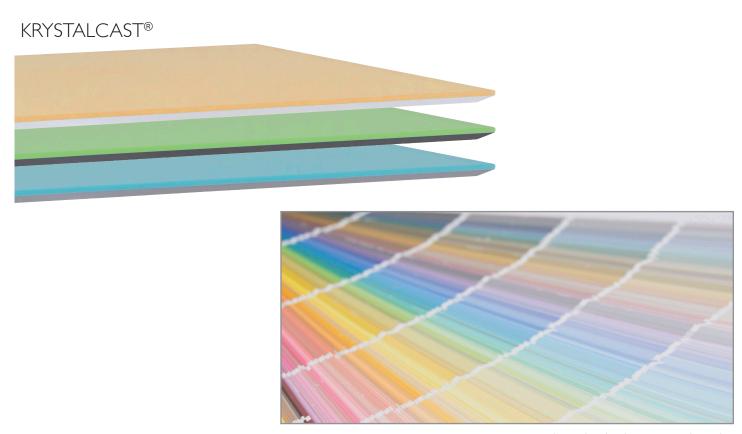


Ash Washburn Walnut Stain

ACRYLIC



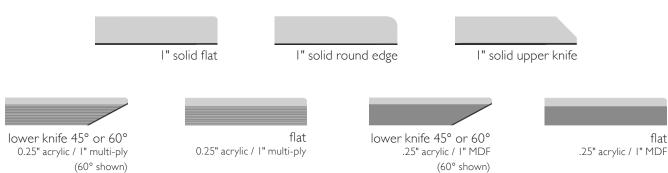
Please contact ERG directly for pricing and specs on this item. Toll Free: 800.446.1186 Email: sales@erginternational.com



match any benjamin moore paint color

flat

krystalcast® edge profiles:





3FORM® CHROMA + VARIA ECORESIN



backing film available in standard and customizable colors



3Form® edge profiles for I" material (occasional tables: .5"):

standard edge profile	square		
optional edge profiles			
upcharge applies	heane	chamfer	radiu



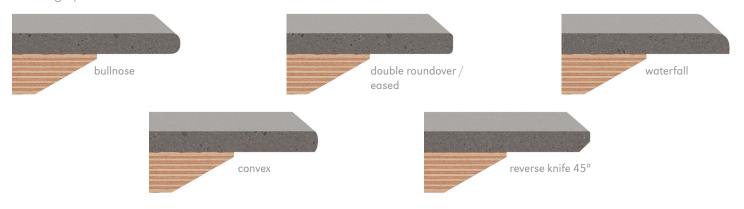
SOLID SURFACE



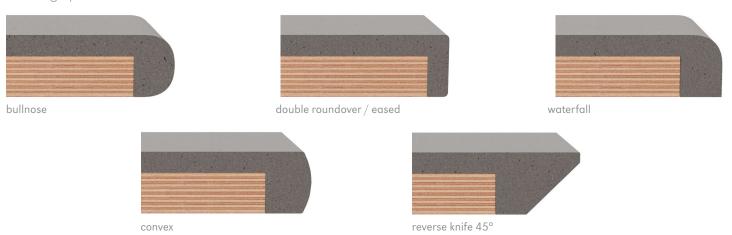
Please contact ERG directly for pricing and specs on this item. Toll Free: 800.446.1186 Email: sales@erginternational.com Hundreds of colors, patterns, and brands including: Corian and Zodiaq, Formica, and Wilsonart

COMPOSITE

0.5" edge profiles:



1.5" edge profiles:



NATURAL STONE -

standard 1.0" edge profile:



edges available with extra lead time:





double roundover / eased



FABRIC VENDORS & GRADE INFO



ERG International offers graded in fabrics from several textile companies. ERG is also pleased to accomodate COM selections.

	ГСТІ	NSON	
u	E 3 I I	INSUN	

800-841-6279 cfstinson.com

ANZEA

817-336-2310 anzea.com

ARC|COM

800-223-5466 arc-com.com

ARCHITEX

800-621-0827 architex-ljh.com

CAMIRA

616-288-0655 camirafabrics.com

CARNEGIE

800-727-6770 carnegiefabrics.com

DESIGNTEX

800-221-1540 dtex.com

KNOLLTEXTILES

800-343-5665 knolltextiles.com

MAHARAM FABRICS

800-645-3943 maharam.com

MAYER FABRICS

800-428-4415 mayerfabrics.com

MOMENTUM GROUP

800-366-6839 themomgroup.com

PALLAS

800-472-5527 pallastextiles.com

SINA PEARSON

212-366-1146 sinapearson.com

ULTRAFABRICS

914-460-1730 ultrafabricsllc.com

WOLLSDORF

336-884-5005 wollsdorf.com

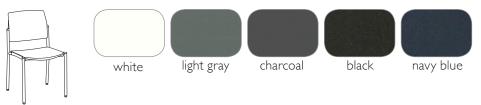


PLASTIC SHELL COLORS

BRIO + BRIO FLIP (polypropylene)



BRUNO (polypropylene)



ELLIOT (polypropylene)



FORAY (polypropylene)



GOBI (polypropylene)



KELLY (polypropylene)





PLASTIC SHELL COLORS

LOTUS (polypropylene)



REWIND (polypropylene)



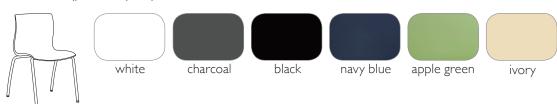
STRIKE (polypropylene)



VESPER (polypropylene)



WEBBY (plastic nylon)





CARE INSTRUCTIONS FOR ERG FURNITURE PRODUCTS

HOW TO MAINTAIN YOUR ERG TABLES

LAMINATE TOPS/BASES

Clean with a soft non abrasive cloth, sponge or similar material, dry or damp. Clean the laminate surface regularly using Professional Laminate cleaner or warm soapy water. Always clean the surface then dry with blotting paper to avoid any residue marks. Do not use abrasive compounds and cleansing agents which have strong acids or salts. Always keep the tops dry as the moisture is hard on the chipboard core.

WOOD OR VENEER TOPS

Clean with a soft cloth and furniture polish. Mild cleaners or solvents are NOT recommended as all ERG wood stains, lacquers and sealers are all water-based products. It is recommended to dry wood completely until all moisture is gone. Possible liquid or other leftover substances should be removed immediately to avoid absorption.

SOLID SURFACE

Clean with a damp cloth and warm water. DO NOT use cleaners or solvents. Possible liquid or other left over substances should be immediately removed to avoid absorption.

TABLE BASE WITH POWDER COAT FINISH

Clean base with a soft cloth and warm soapy water. Professional cleaning solvents are acceptable and will not damage the powder coat paint finish. Dry completely with soft cloth.

TABLE BASE WITH STAINLESS STEEL FINISH

Clean base with Professional Stainless Steel cleaning solution or warm soapy water. Dry completely with soft cloth.

TABLE BASE WITH POLISHED CHROME FINISH

Clean base with Professional Chrome cleaning solution or warm soapy water. Dry completely with soft cloth.

HOW TO MAINTAIN YOUR ERG CHAIRS

POLY & NYLON CHAIRS

Clean plastic with a soft cloth and warm soapy water. A solution of mild bleach and water, or professional cleaning solvents are acceptable and will not harm plastic materials. Dry completely with soft cloth.

WOOD CHAIRS

Clean with a soft cloth and furniture polish. Mild cleaners or solvents are NOT recommended as all ERG wood stains, lacquers and sealers are all water-based products. It is recommended to dry wood shell completely until all moisture is gone.

UPHOLSTERED LOUNGES & SOFAS

Most fabrics and vinyls can be cleaned with a damp cloth and warm soapy water. Mild professional cleaners are acceptable and will not harm vinyl or fabrics, however please consult textile manufacture for exact cleaning instructions.

CHAIR/LOUNGE FRAME WITH POWDER COAT FINISH

Clean frame with a soft cloth and warm soapy water. Professional cleaning solvents are acceptable and will not damage the powder coat paint finish. Dry completely with soft cloth.

POLISHED CHROME FINISH

Clean frame with Professional Chrome cleaning solution or warm soapy water. Dry completely with soft cloth.





www.erginternational.com